

STI TAPERLOCK GAGES



ANSI

SIZE	"GO" GAGE		CLASS 2B "NO-GO"		CLASS 3B "NO-GO"		SET	
	PITCH DIA.	EDP #	PITCH DIA.	EDP #	PITCH DIA.	EDP #	CLASS 2B	CLASS 3B
2-56	.0976	90480	.0996	90482	.0989	90766	90484	90767
3-48	.1126	91110	.1148	91112	.1140	91114	91116	91118
4-40	.1283	90486	.1308	90488	.1299	90493	90490	90491
5-40	.1413	90754	.1438	90756	.1430	90757	90758	90759
6-32	.1583	90492	.1611	90494	.1601	90495	90496	90497
6-40	.1543	90848	.1569	90850	.1560	90851	90852	90853
8-32	.1843	90498	.1872	90500	.1862	90501	90502	90503
10-24	.2170	90504	.2203	90506	.2192	90507	90508	90509
10-32	.2103	90510	.2133	90512	.2123	90513	90514	90515
12-24	.2430	90760	.2464	90762	.2453	90763	90764	90765
1/4-20	.2825	90516	.2864	90518	.2851	90519	90520	90521
1/4-28	.2732	90522	.2765	90524	.2754	90525	90526	90527
5/16-18	.3486	90700	.3529	90702	.3515	90703	90704	90705
5/16-24	.3395	90706	.3433	90708	.3421	90709	90710	90711
3/8-16	.4156	90712	.4203	90714	.4189	90715	90716	90717
3/8-24	.4020	90718	.4059	90720	.4047	90721	90722	90723
7/16-14	.4839	91080	.4890	91082	.4875	91084	91086	91088
7/16-20	.4700	91090	.4744	91092	.4731	91094	91096	91098
1/2-13	.5499	91100	.5554	91102	.5537	91104	91106	91108
1/2-20	.5325	90854	.5371	90856	.5357	90857	90858	90859

STI TAPERLOCK GAGES



METRIC

SIZE	"GO" GAGE			4H TOLERANCE "NO-GO"			4H SET EDP #
	mm	in.	EDP #	mm	in.	EDP #	
M2 X .4	2.260	.0890	90788	2.295	.0904	90790	90792
M2.5 X .45	2.792	.1099	90794	2.832	.1115	90796	90798
M3 X .5	3.325	.1309	90800	3.367	.1326	90802	90804
M3.5 X .6	3.890	.1531	90806	3.940	.1551	90808	90810
M4 X .7	4.455	.1754	90812	4.509	.1775	90814	90816
M5 X .8	5.520	.2173	90818	5.577	.2196	90820	90822
M6 X 1.0	6.650	.2618	90824	6.719	.2645	90826	90828
M8 X 1.25	8.812	.3469	90830	8.886	.3498	90832	90834
M10 X 1.5	10.974	.4320	90836	11.061	.4355	90838	90840
M12 X 1.75	13.137	.5172	90842	13.236	.5211	90844	90846