TIME-SERT ®
CORE DRILL REPAIR KIT
P/n 1812ECORESS117

Drill

Tap
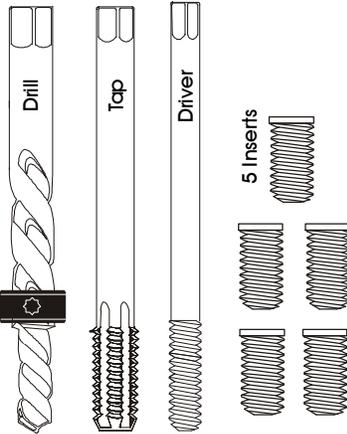
Driver

5 Inserts

P/N 1812ECORESS117

KIT CONTENTS
1) **Step Core Drill J-42385-702C**
2) **Tap J-42385-703**
3) **Driver J-42385-704**
4) **5 Inserts p/n 18122NF**
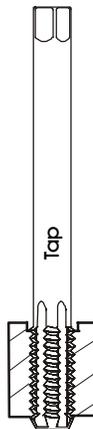   **M8x1.25x11.7mm Stainless**

Use WD40 for drilling & tapping

-WARNING-
Cutting tools may shatter if broken. The wearing of safety glasses is required in the vicinity of their use.

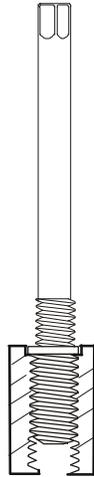**1. Use the step core drill and drill until the stop collar touches the surface.**

Tap

2. Tap to the full depth of hole. Try to keep tap as square to surface as possible.

Turn page over to continue

Using a few drops of 30wt motor oil Oil the threads of the DRIVER.

3. Screw an insert onto the driver then into the prepared hole.

4. The driver will start to tighten up as it expands the bottom few threads of the insert, continue turning until the driver loosens up, remove driver repair is complete.